

safety pressure gauges "solid-front"

all stainless steel construction

DS 4", 6" (100-150mm)

MGS20



PED 97/23/CE
ATEX 94/9/CE



ME 48
Gost R Pattern Approval



These instruments are built in conformity with the construction and safety specifications of **EN 837-1/S3 e ASME B40.1**. In case of leaks or break of the elastic element, the operator is protected by a solid separating wall placed on the front of the instrument and by the blow out back. They are usually used in the food, process, pharmaceutical, petrochemical industries and in conventional and nuclear power plants. The TIG welding between the case and the process socket, strengthens the instrument and assures a better tight in case of dampening fluid. The advantages of filling the case of the instrument with a dampening fluid are: reduced pointer fluctuation, reduced wear of rotating parts of the movement when pulsant vibrations and pulsations occur. Moreover condensation and corrosive atmospheres which could damage the internal parts are prevented.

Standard Model

Design: EN837-1.

Safety designation: S3 as per EN 837-2.

Ranges: from 0...15 to 0...30000 psi (from 0...0,6 to 0...1600 bar or equivalent units).

Accuracy class: 1 as per EN 837-1

Ambient temperature: -13...+149 °F (-25...+65 °C).

Process fluid temperature: -40...+302 °F (-40...+150 °C).

Thermal drift: ±0,4 % / 10 K of range (starting from 68°F - 20°C).

Working pressure:

100% of FSV for static pressure;

90% of FSV for pulsating pressure.

Over pressure limit: 30% of FSV (max 12 hours).

Protection degree: IP 55 as per IEC 529.

Socket material: AISI 316L st.st.

Bourdon tube: AISI 316L st.st. seamless tube.

Case: stainless steel.

Ring: stainless steel, bayonet lock.

Blow out disk: stainless steel.

Window: safety glass.

Movement: stainless steel with internal limit stops for minimum and maximum pressure.

Dial: aluminium, white with black markings.

Pointer: adjustable, aluminium, black.

Fillable Model - Lower connection only

Protection degree: IP 67 as per IEC 529.

Pointer: not adjustable, aluminium, black.

Other features: as Standard Model.

Filled Model - Lower connection only

Ranges: from 0...15 to 0...30000 psi (from 0...1 to 0...1600 bar or equivalent units)

Damping liquid: glycerine 98%, silicon oil or fluorinated fluid.

Ambient temperature:

+59...+149 °F (+15...+65 °C) with glycerine filling;

-49...+149 °F (-45...+65 °C) with silicon oil filling;

-76...+149 °F (-60...+65 °C) with fluorinated fluid filling.

Process fluid temperature: max +149°F (+65 °C).

Protection degree: IP 67 as per IEC 529.

Pointer: not adjustable, aluminium, black.

Other features: as Standard Model.

INSTRUMENTS FOR OXYGEN

Glycerine or silicone should not be used with highly oxidizing agents such as oxygen, chlorine, nitric acid or hydrogen peroxide, because of danger of spontaneous chemical reaction, inflammability or explosion. The use of fluorinated fluid is recommended in these cases.



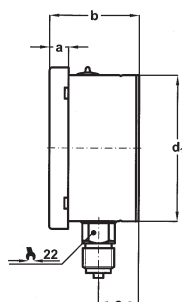
For use in potentially explosive atmospheres, instruments must be designed in conformity to ATEX 94/9/CE. This version is shown on separate data sheet available on request.

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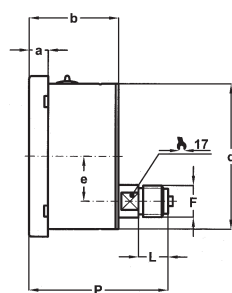
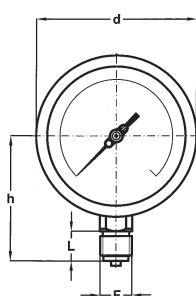
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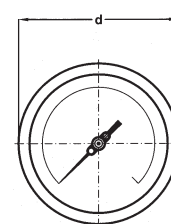
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**LOWER CONNECTION
MOUNTING**



**BACK CONNECTION
MOUNTING**



Mounting	DS	F	a	b	c	d	d ₁	e	h	p	L	Weight (1)
Lower	4" (100)	1/2-14 NPT - G 1/2 A	0.51" (13)	2.46" (62,5)	1.16" (29,5)	4.35" (110,6)	3.97" (101)		3.38" (86)		0.78" (20)	1.43 lbs (0,65 kg)
	6" (150)	1/2-14 NPT - G 1/2 A	0.59" (15)	2.51" (64)	1.18" (30)	6.33" (161)	5.92" (150,5)		0.59" (15)		0.78" (20)	2.64 lbs (1,2 kg)
Back	4" (100)	1/2-14 NPT - G 1/2 A	0.51" (13)	2.46" (62,5)		4.35" (110,6)	3.97" (101)	1.22" (31)	3.75" (95,5)		0.78" (20)	1.54 lbs (0,70 kg)
	6" (150)	1/2-14 NPT - G 1/2 A	0.59" (15)	2.51" (64)		6.33" (161)	5.92" (150,5)	1.22" (31)	3.77" (96)		0.78" (20)	2.53 lbs (1,15 kg)

dimensions : inches (mm)

(1) add 0.72 lbs (0,33 kg) for DS 4" (100) and 1.65 lbs (0,75 kg) for DS 6" (150), when filled

OPTIONS

Model	standard	fillable	filled
Back flange, for lower connection pressure gauges	♦	♦	♦
Front flange, for back connection pressure gauges	♦	♦	♦
ATEX version II 2G c	Constructive characteristics and ordering guide please refer to the relevant ATEX version data sheet.		
ATEX version II 2GD c			
AISI 316 st. st. case and ring	♦	♦	♦
Accuracy class: 0,6 as per EN 837-1 (1)	♦	♦	
Suitable for filling with silicon and "Fluorolube"		♦	
Oxygen service (4)	♦	♦ (2)	♦ (3)
Compensating device, for DS 4" (100mm) only	♦	♦	♦
Silicone filling			♦
Fluorinated fluid filling			♦
Tropicalization	♦	♦	♦

(1) For pressure ranges up to 6000 psi (400 bar). Not available for receivers.

(4) For pressure ranges up to 15000 psi (1000 bar)

(2) to be ordered with instruments suitable for fluorinated fluid filling

(3) to be ordered with fluorinated fluid filled instruments

"HOW TO ORDER" SEQUENCE

Model/Case /Mounting / Diameter / Special version / Range / Process connection / Variables

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